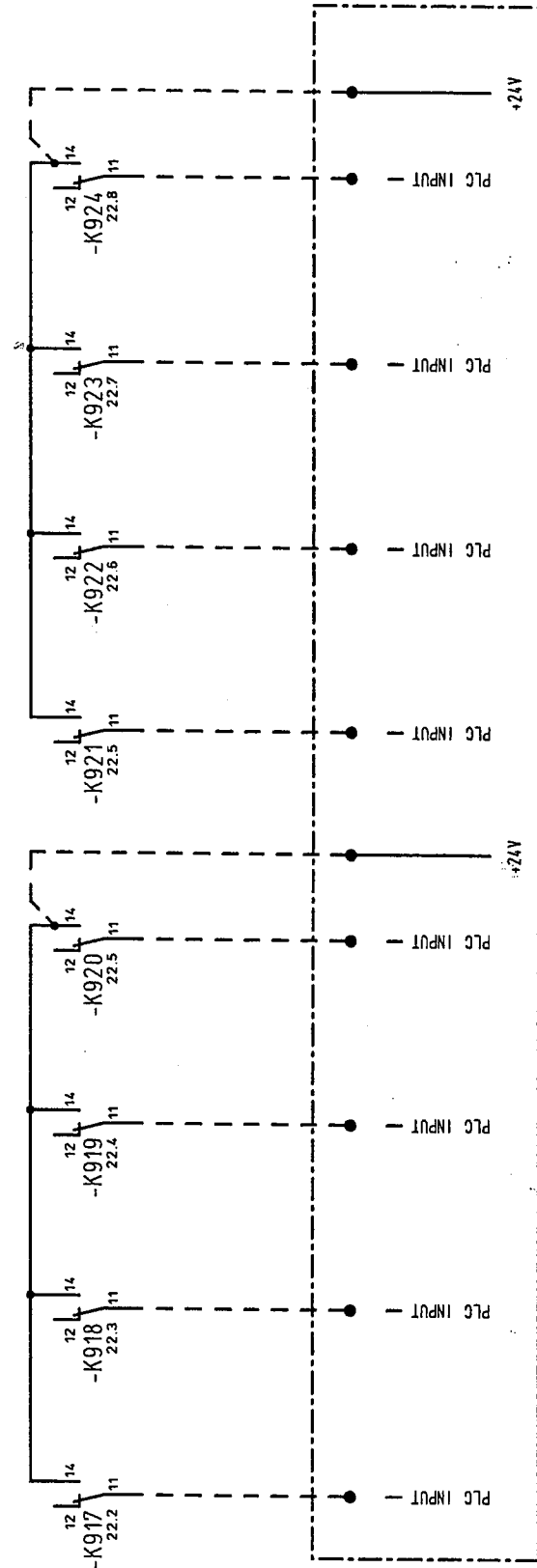
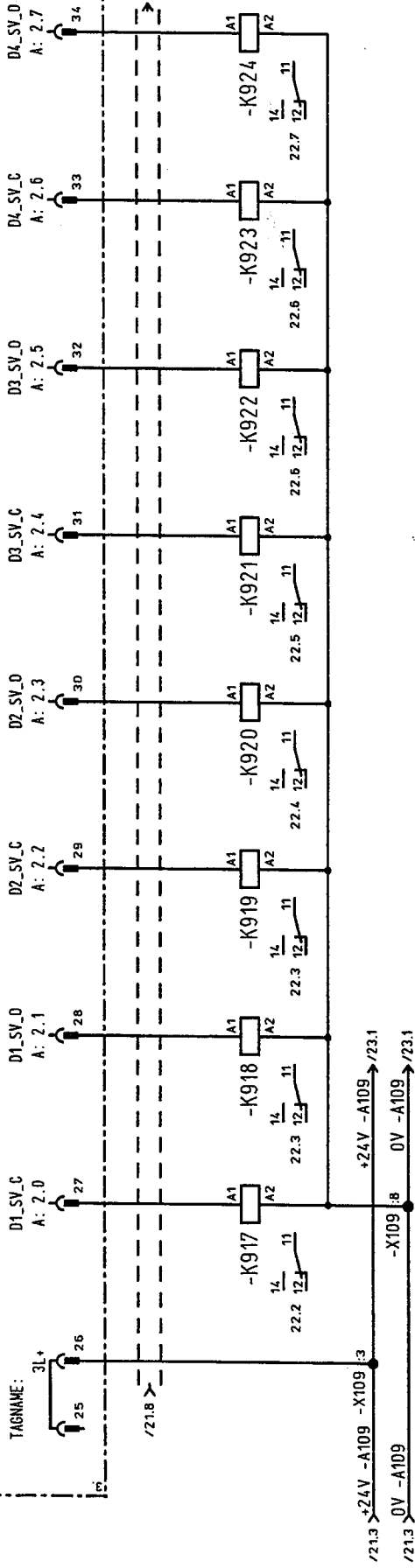


SM 422; DO 32 x DC 24V/0,5A
DIGITAL OUTPUT



PRESENT PLC / DIGITAL INPUTS

- SUCTION INLET PS: D1 CLOSING, D1 OPENING, D2 CLOSING, D2 OPENING, D3 CLOSING, D3 OPENING, D4 CLOSING, D4 OPENING
- SUCTION INLET SB: D2 CLOSING, D2 OPENING, D3 CLOSING, D3 OPENING, D4 CLOSING, D4 OPENING
- CROSS OVER PUMPROOM: D3 CLOSING, D3 OPENING, D4 CLOSING, D4 OPENING
- MAIN DISCHARGE SB: D4 CLOSING, D4 OPENING

date	16.02.2005	desig.	Hirrichsmeyer	check	Hofner	name	LSB Keto	res. from:	Josef Mobius	subst. for:		repl. by:	
revision		name		norm									
Baggerautomatik DREDGER AUTOMATIC											CIRCUIT DIAGRAM		
271.195 627 STR											+E1		
Sheet 22											total		